

Date: Thursday, 7/13/2006 3:38:12 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING
Job Number	: 27901			
Estimate Number	: 10807			
P.O. Number	: N/A		Part Number	: D2611
This Issue	: 7/13/2006 S.O. No. : N/A		Drawing Number	: D2611 REV B
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: B
Previous Run	: 27525 Type : PURCHASED PARTS		Material	: N/A
Written By	<i>See Job Control Record</i>		Due Date	: 8/5/2006
Checked & Approved By	<i>06-07-13</i>		Qty:	50 Um: Each
Comment	: Est Rev:B 09/06/23 Re-format DM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		<i>C L 07/14/06</i>
		<i>(50)</i>
		<i>Issue P/O: 1684</i>
		<i>Purchase part as per Dwg D2611</i>
		<i>Possible supplier: Alinabal,</i>
		<i>P/N: CBA-6-B2</i>
		<i>Material release note required</i>
2.0	CBA6B2	BEARING
		<i>Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)</i>
		<i>Bearing</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>Comment: PACKAGING RESOURCE #1</i>
		<i>Receive & Inspect For Transit Damage</i>
		<i>Ensure certificate of conformity is attached</i>
4.0	QC6	DIMENSIONAL CHECK
		<i>Comment: DIMENSIONAL CHECK</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>Comment: PACKAGING RESOURCE #1</i>
		<i>Identify and Stock</i>
		<i>Location: ST52</i>
		<i>LB 06/25/07</i>
		<i>(50)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 06/07/2026

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Thursday, 7/13/2006 3:38:13 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 27901

Part Number: D2611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



58

Comment: DOCUMENT CONTROL

Inspection Level 21

DS 06.07.26

Job Completion



KJ 06.07.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

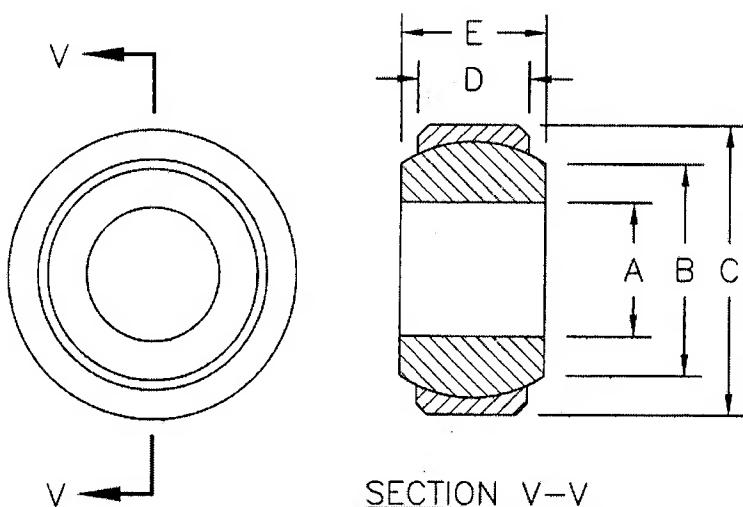
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>✓</i>	APPROVED <i>✓</i>	DRAWING NO. D2611	REV. B	SHEET 1 OF 1
DATE 01.07.04		TITLE BEARING	SCALE NTS	
A	97.07.31	NEW ISSUE		
B	01.07.04	REDRAWN		

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING

POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2

ALL DIMENSIONS ARE IN INCHES



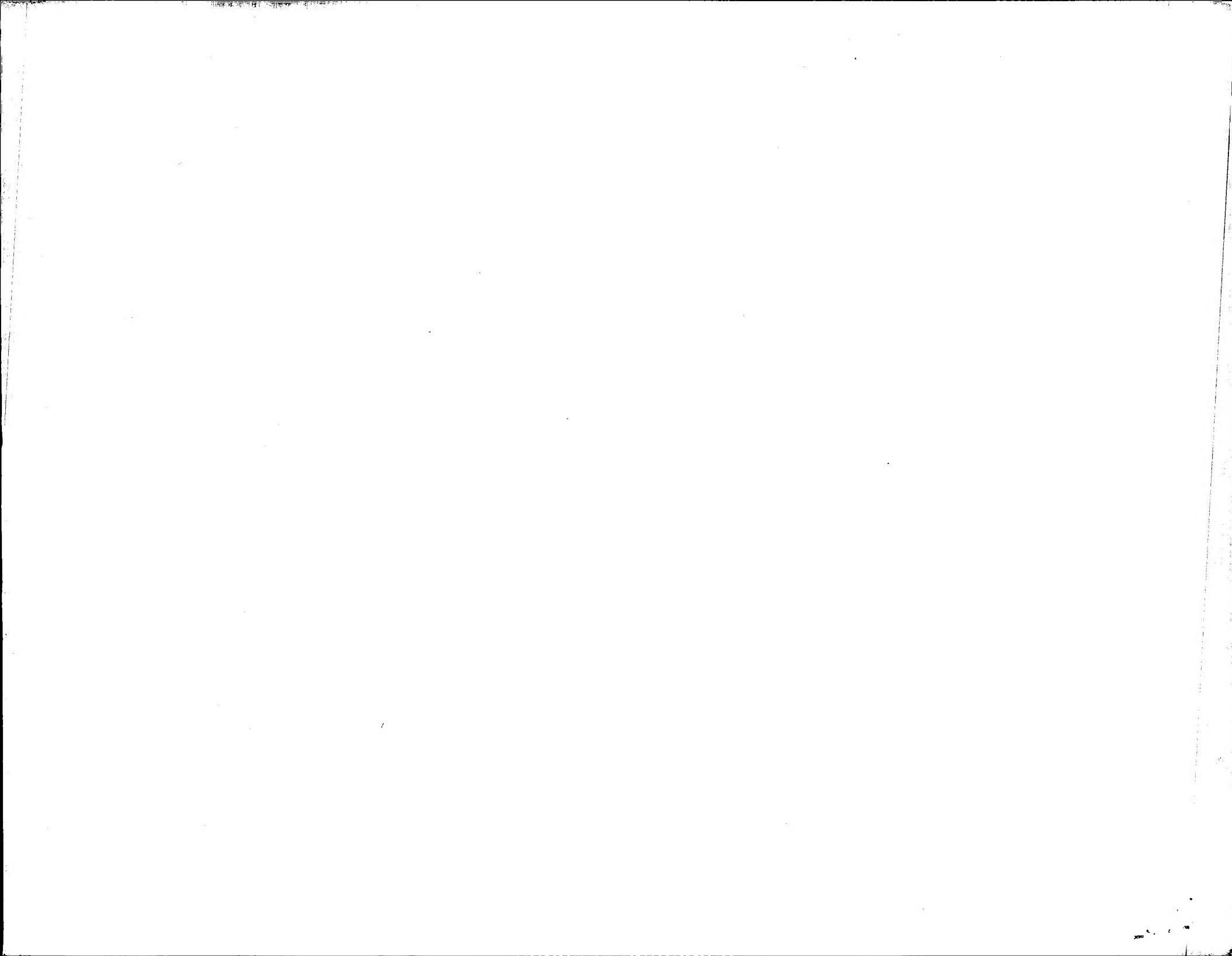
A	B	C	D	E
0.375	0.592 (REF)	$0.8125^{+0.0000}_{-0.0005}$	0.312 ± 0.005	0.406 ± 0.005

SHOP COPY
JRN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *27901*

RELEASED
01.07.05 CP

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PACKING SLIP

From Warehouse: MAIN

Page: 1

Packing Slip: 83967

From:

ALINABAL
28 WOODMONT ROAD
MILFORD CT 06460
USA
MTD SALES
(203) 877-3241

Bill To: D009370

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ONT K6A 1K7
CANADA

Ship To: (1)

DART AERO SPACE
1270 ABERDEEN STREET
HAWKESBURY ONT K6A 1K7
CANADA

Order Contact:

Pack Date	Order#	Cust PO	Ship Via	Weight	Pkgs #
07/17/06	M040616	PO00001684	FEDEX GROUND	0.00	0
Line/Rel	Item		U/M	Qty Shipped	
1	30212000 CBA 6 B2		EA	50.000	
	C/I: D2611			<i>7/17/21</i>	
				CERTS REQUIRED	

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Alinabal Inc.
28 Woodmont Road
Milford, CT 06460
(203) 877-3241 Fax: (203) 877-3745
www.alinabal.com

CERTIFICATE OF COMPLIANCE

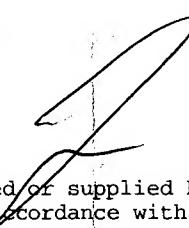
Attention: Quality Control Manager

Alinabal Part Description: CBA 6 B2

Customer Part Number: D2611

Customer P.O. Number: PO00001684

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications.


Donna B. Beren
Alinabal Authorized Representative


Date

